

Height 199 mm

# Sevrollbox Slim drawer system – assembly instructions



<p>Components</p> <p>ATTENTION! screws are not included</p>		<p>Cutting dimensions of 16 mm MDF</p> <p>NL: 270 (mm) 300 350 400 450 500 550</p> <p>A – Base panel B – Back panel</p> <p>LW – internal cabin width NL – nominal length of drawer</p>		<p>Drawer front regulation</p> <p>Side adjustment within <math>\pm 1.5</math> mm      Height adjustment within <math>\pm 2</math> mm      Locking</p>		
<p>Installation measurement</p>	<p>Mounting dimensions for drawer front panel</p> <p>To precisely drill your holes we recommend using Sevroll templates: – for assembly of drawer front mounts (5058) – for assembly of drawer guides (5050)</p>		<p>Mounting dimensions of back panel</p>			
<p>Drawer runner positioning</p> <p>Slide NL: 270, 300, 350, 400, 450 Slide NL: 500, 550</p> <p>Minimal depth of cabinet: (NL + 3 mm)</p> <p>Drawerbox with front installed</p> <p>Drawer front installed</p> <p>Warning: in drawers with recessed fronts, the guides should be positioned further back by the thickness of the drawer front!</p>			<p>Cover insertion / removal</p>		<p>Drawer front panel removal</p> <p>When releasing the drawer front be sure rotate the bolts in the correct direction</p>	
<p>Drawer assembly</p> <p>If you find the drawer base panel is loose when fitted to the drawer sides, you can pack the fixing points with washers</p>			<p>Drawer insertion</p> <p>1 „Click”</p>		<p>Additionally: For ease of assembly (especially with full overlay fronts) you can withdraw the slides. Hold in the highlighted position and use the release catches.</p> <p>“Click”</p>	
<p>Drawer removal</p> <p>1 release slides</p> <p>2 drawer removal</p>			<p>Drawer strengthening</p> <p>8 mm</p> <p>&gt;600 mm</p> <p>We recommend additional reinforcement for drawers with a width greater than 600 mm: A - screw the bottom of the drawer to the drawer back using three 3.5x30 screws B - screwing the bottom of the drawer to the drawer front using steel bracket (40343) and 3.5x13 screws</p>			